



## ABM-832A1 自动弯刀机

ABM-A832A1 Auto Bender Machine



桥位鹰嘴冲切组  
Bridge,Lipping,Mold Cut



独立模具，易更换  
Independent tool, easy to replace



松下伺服  
Panasonic Servo Motor



折弯剪切一体  
Bend&Cut in One

## 技术样品 Samples



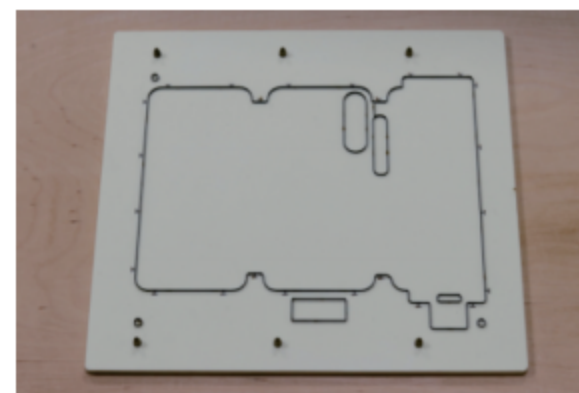
样品  
Sample



折弯，冲孔，桥位  
Bending,Punching,Bridging



折弯  
Bending



样品  
Sample

## 机器功能 Functions

|               |               |                  |                |                              |                |
|---------------|---------------|------------------|----------------|------------------------------|----------------|
| 折弯<br>Bending | 鹰嘴<br>Lipping | 无缝冲切<br>Mold Cut | 桥位<br>Bridging | 冲孔/冲齿二选一<br>Hole/Perforation | 平切<br>Flat Cut |
|               |               |                  |                |                              |                |



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## 技术参数 Technical Parameters

|                                     |                                                                    |
|-------------------------------------|--------------------------------------------------------------------|
| 选配刀材厚度<br>Optional Rule Thickness   | 0.45, 0.53, 0.71, 1.05mm                                           |
| 刀片高度<br>Supported Rule Height       | 8-32mm                                                             |
| 前部最小折弯尺寸<br>Front Min. Bending Size | 1.5mm                                                              |
| 后部最小折弯尺寸<br>Back Min. Bending Size  | 1.0mm                                                              |
| 送料精度 Feeding Precision              | ±0.03mm                                                            |
| 弯曲平整度 Bending Flatness              | 0.2mm                                                              |
| 基本功能 Basic Functions                | 折弯，无缝冲切，鹰嘴，桥位，平切<br>Bending, Mold Cut, Lipping, Bridging, Flat Cut |
| 可选配功能 Optional Functions            | 冲齿，圆孔<br>Perforation,Hole                                          |
| 支持文件格式<br>Supported File Format     | DXF,DWG,CF2                                                        |
| 气压要求 Air Supply                     | 0.4-0.8Mpa                                                         |
| 电源要求 Power Supply                   | AC220V, 13.6A, 50-60Hz                                             |
| 机器功率 Total Power                    | 3KW                                                                |
| 机器尺寸 Overall Dimension              | 2600*750*1600mm(LxWxH)                                             |
| 机器重量<br>Machine Weight              | 480KG                                                              |
| 海关编码 HS CODE                        | 8462230000                                                         |

## 机器特点 Features

- 1.弯刀剪切一体模具，实现无人接刀，节省人工成本；
- 2.多功能冲切模可选配：包含鹰嘴、无缝冲切、桥位、圆孔/齿刀，独立模具，便于更换；
- 3.双夹丝杆不间断送料，提高工作效率；
- 4.占地面积小，节省空间;价格实惠，性价比高。

- 1.Bending and cutting in one,more safety of cutting.High efficiency of bending and cutting.
- 2.Multi-Punch tool for choice:Lipping,Mold Cut,Bridge,Hole or Perforation, independent tool, easy to replace.
- 3.Double clamps,screw guide feeding continuously, improves work efficiency.
- 4.Small footprint, save space, cost effective.